

Parking keys

 + 	Park the spindle in the rear Press the  +  keys to park the spindle to the rear of the engraving table.
 + 	Park the spindle to the right Press the  +  keys to park the spindle to the right of the engraving table.
 + 	Park the spindle to the left Press the  +  key to park the spindle to the left of the engraving table.
 + 	Park the spindle in the front Press the  +  key to park the spindle to the front of the engraving table..

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Last update: **2022/09/27 22:07**

