

Diagonal parking keys

 + 	Park the spindle in the upper left corner Press the  +  keys to park the spindle to the left and to the rear simultaneously.
 + 	Park the spindle in the upper right corner Press the  +  key to park the spindle to the right and to the rear simultaneously.
 + 	Jog to the left (X-) and to the front (Y-) Press the  +  key to park the spindle to the left and to the front simultaneously.
 + 	Jog to the right (X+) and to the front (Y-) Press the  +  key to park the spindle to the right and to the front simultaneously.

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