

Increase cut speed



This input allows you to increase the machine's XY travel and cut speeds to a maximum of 150%. This affects the feedrate or cut speed when the cutter is moving through the material. When the machine is executing a rapid move, moving above the material, the feedrate override has no effect. The cut speed will be displayed on the Keypad Control Panel as a percentage "%Feed" and as a real speed in "mm/s (XY)". The feedrate override will determine the amount that the cut speed will be adjusted by.



When a file is being executed on the machine pressing the INCREASE CUT SPEED  hot key will increase the feedrate in 1% increments.



Holding the INCREASE CUT SPEED  hot key increases the feedrate at an increasingly faster rate.

Return to [the keypad overview](#).
Continue to [the table of contents](#).

From:

<https://manuals.cyborg-engravers.com/> - **cyborg-engravers**

Permanent link:

https://manuals.cyborg-engravers.com/doku.php?id=en:x300:increase_cut_speed_key

Last update: **2025/03/11 21:36**

